

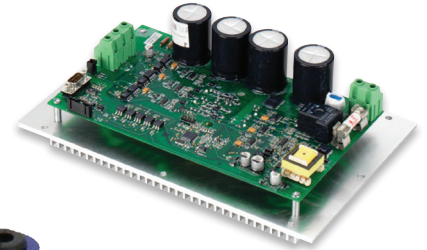
MASTERFLUX COOLING SOLUTIONS

DIRECT DC VARIABLE CAPACITY



| DIRECT DC **VARIABLE-CAPACITY COOLING SOLUTIONS FOR EMERGING APPLICATIONS**

Masterflux, a Tecumseh brand, designs and manufactures a wide range of direct DC, variable capacity compressors and systems for a variety of emerging applications. Compact and lightweight, highly efficient and reliable, our Masterflux compressors are developed for mobile applications and high COP. Masterflux also develops cooling and refrigeration systems such as eBTMS (battery thermal management system), eMRU (electric mobile refrigeration unit), and eHVAC for EV/ICE vehicle applications.



MASTERFLUX APPLICATIONS

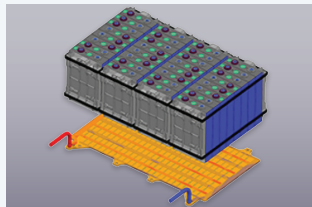
Well suited for a variety of DC applications covering the ordinary to the extraordinary:

IDLE MITIGATION



Masterflux's line of compressors is ideally suited for battery powered no-idle applications for OEM and aftermarket systems.

BATTERY THERMAL MANAGEMENT



Masterflux's compressors and Battery Thermal Management systems are designed for fast and efficient Air and Liquid Cooling of EV Battery Packs.

LAST-MILE DELIVERY



Quiet, robust and highly-efficient cooling designed for frequent deliveries with rapid-pull-downs.

MEDICAL/SCIENTIFIC



Because our compressors can be powered by low DC voltage, regulatory certification is greatly simplified.

SOLAR/OFF-GRID POWER



Masterflux offers a solution for DC systems running on solar, battery, or other off-grid power sources.

MILITARY



Our technology can be found in military applications from the use of chiller technology for cooling a soldier to powering thermal systems for electronic cooling.

ELECTRONICS



With demanding requirements for electronic cooling, Masterflux is at the forefront of the development of new cooling concepts for electronic systems.

MOBILE CONTAINERS



Compact and reliable Masterflux used by global logistic services.

MASTERFLUX SOLUTIONS

SYSTEMS

eBTMS



Air-cooled and Liquid-chiller systems for EV Thermal Management

eHVAC



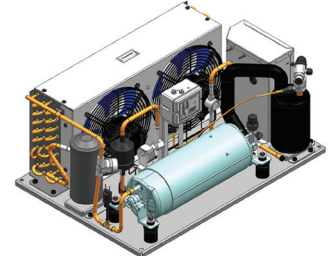
Highly energy-efficient Idle-mitigation solution optimized for commercial vehicles.

eMRU



Electric Mobile Refrigeration Units for mobile containers and Last-Mile deliveries.

SPECIALIZED



Custom cooling units for special applications such as electronics and medical chillers.

COMPRESSORS

MESA



Low Temp:
BTU: 95-474
Watts: 28-139

High Temp:
BTU: 397-1897
Watts: 287-753

CASCADE



Low Temp:
BTU: 100-621
Watts: 29-182

High Temp:
BTU: 980-2570
Watts: 287-753

ATLAS



Low Temp:
BTU: 500-970
Watts: 147-284

High Temp:
BTU: 1800-6000
Watts: 527-1758

HG / VHG



Up to 10k BTU
in High Temp
Watts: Up to 2931

SIERRA



Up to 10k BTU
in High Temp
Watts: Up to 2931

ALPINE



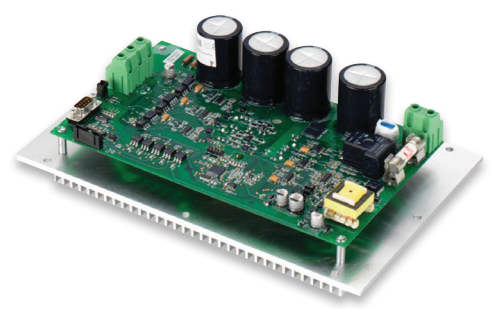
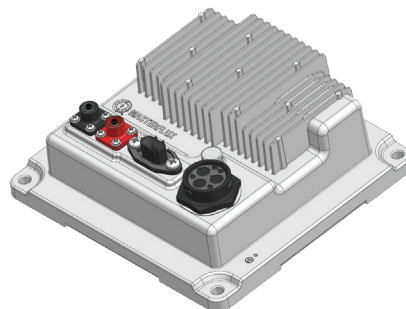
Up to 31K BTU
in High Temp
Watts: Up to 9000

CONTROLLERS

Masterflux controllers are designed and developed in-house, optimized for specific Masterflux compressors.

For each model of compressor, there may be several versions of the controller to choose from.

Ask us about custom controller development for your specific application.



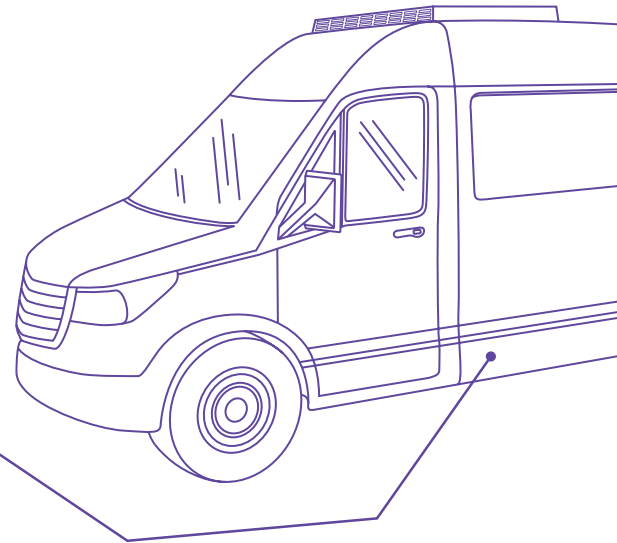
| DIRECT DC SYSTEMS

eBTMS

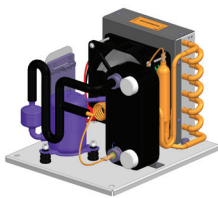
(ELECTRIC BATTERY THERMAL MANAGEMENT SYSTEMS)

Highly efficient active-cooling systems with Direct-DC compressors ensure precise temperature control to optimize battery life of EV applications.

From micro-compressors to full-sized tandem setups, Masterflux offers a wide range of variable-cooling capacities for your applications.



PLATFORM A



Cooling Capacity:
BTU: 512-1700
Watts: 150-500
Air cooled and
liquid cooled version

PLATFORM B



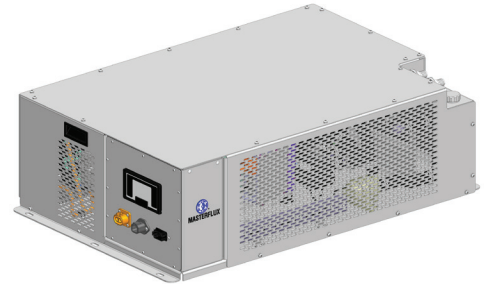
Cooling Capacity:
BTU: 2050-6800
Watts: 600-2000
Liquid cooled version

PLATFORM C

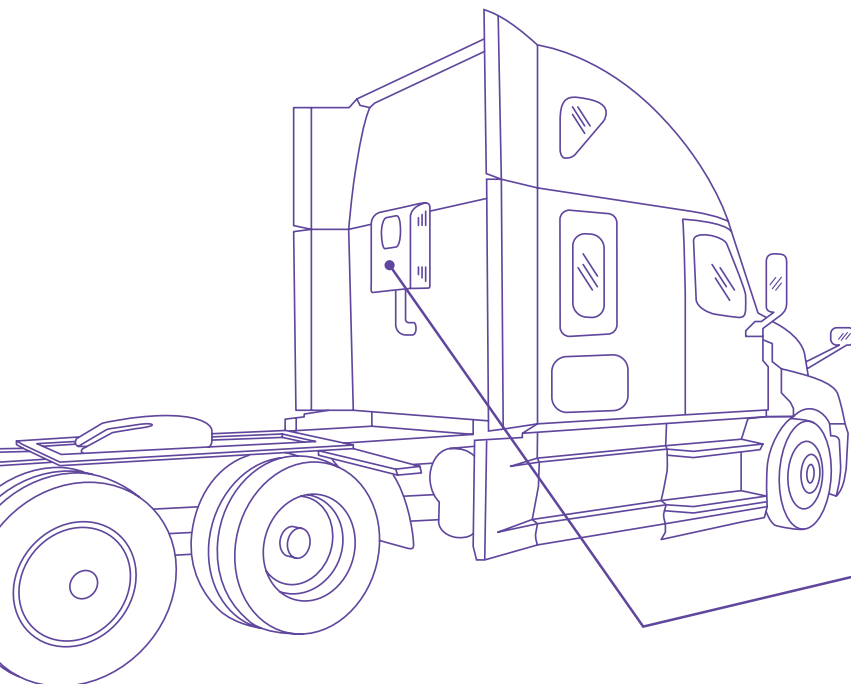


Cooling Capacity:
BTU: 8500-15000
Watts: 2500-4500
Liquid cooled version

PLATFORM D



Cooling Capacity:
BTU: 17000-31000
Watts: 5000-9000
Liquid cooled version



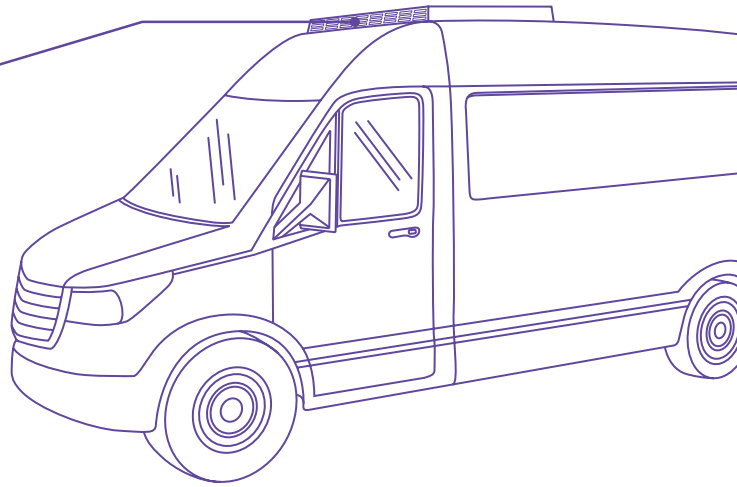
eHVAC (ELECTRIC HVAC SYSTEMS)

There is no secret that Masterflux DC Compressors have been used for “non-idle” air conditioning for decades by major truck manufacturers. Masterflux is extending the offering by packaging idle-mitigation systems for your needs.



eMRU (ELECTRIC MOBILE REFRIGERATION UNITS)

Fresh or frozen. Masterflux eMRU offers a variety of efficient, reliable and compact electric refrigeration systems; condensing units for food trucks, micro-systems for mobile containers, full refrigeration systems for TRU and other last-mile transports.



MX-150



Cooling Capacity:
1500 Watts (@ 0°C)
5000 Btu/h (@ 32°F)

MX-250



Cooling Capacity:
2500 Watts (@ 0°C)
8500 Btu/h (@ 32°F)

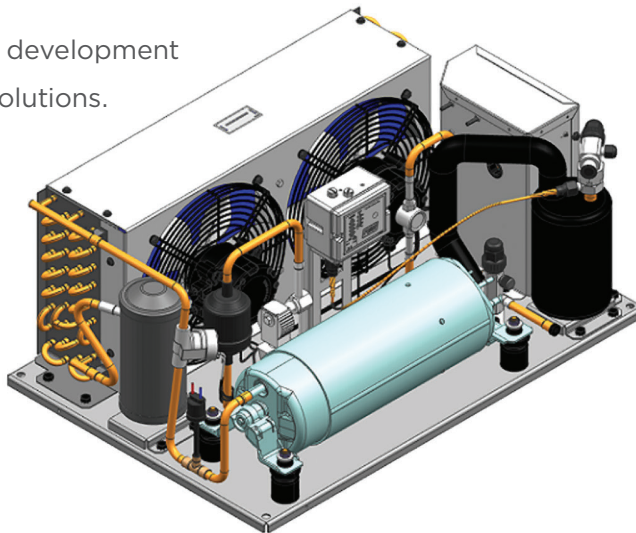
MX-550



Cooling Capacity:
5500 Watts (@ 0°C)
19000 Btu/h (@ 32°F)

| SPECIALITY DC COOLING

Masterflux offers custom development of specialty DC cooling solutions.



Some examples of applications include:

- Electronics & semiconductors
- Food trucks & carts
- Telecom & solar
- EV DCFC stations
- Mobile chillers
- Ask us more!

| COMPRESSORS & CONTROLLERS



MESA

MESA

Our Mesa family of compressors are the perfect choice for small DC-powered refrigerators used in recreational vehicles, buses, trains, trucks and boats, as well as medical and telecommunications applications. The Mesa compressor is rugged, light-weight and can fit any unique installation requirements.

FEATURES & BENEFITS

- Micro/Mini rotary BLDC compressors one-fourth the size of conventional compressors
- High-efficiency motors with optimized pumping mechanisms results in industry leading EERs
- Stable and low vibration mechanisms coupled with reduced friction cylinder components minimize noise

TECHNICAL INFO

Refrigerant: R134a

Application: Low, High Temp

Cooling Capacity:

95-474 BTU/hr (Low Temp)

397-1897 BTU/hr (High Temp)

28-139 W (Low Temp)

287-753 W (High Temp)

Voltage Range:

24,48 VDC and 100, 200 VAC

CASCADE

CASCADE

Our Cascade compressor is ideally suited for battery powered mobile and stationary applications as well as battery cooling. From medical to mobile refrigeration and from solar refrigeration to telecommunications, our Cascade family of compressors are perfect for your application. With an integrated electronic control mounted on the compressor, Cascade is the optimal combination of compressor and controller in one compact and efficient footprint.

FEATURES & BENEFITS

- Low temperature compressor ideally suited for mobile applications
- High temperature models available for telecom applications
- Integrated electronic controller mounting

TECHNICAL INFO

Refrigerant: R134a

Application: Low, High Temp

Cooling Capacity:

100-621 BTU/hr (Low Temp)

980-2570 BTU/hr (High Temp)

29-182 W (Low Temp)

287-753 W (High Temp)

Voltage Range:

12/24V Dual Voltage Models and
24V and 48V Models

HG / VH

SIERRA

ALPINE

ATLAS

The compactness of our Atlas compressors make them suitable for a wide variety of applications. Mobile applications such as recreational vehicles, buses, trains, trucks or boats find Atlas as the compressor of choice to fit their unique installation needs. Other industries such as medical and telecommunications choose Atlas for its wide voltage range capabilities of 12, 24 and 48 VDC. Our Atlas family of compressors are setting the industry standard for durability and will meet any customer need head on.

FEATURES & BENEFITS

- Compact, high-powered, efficient and lightweight
- Suitable for an extensive range of applications
- High-efficiency motors with optimized pumping mechanisms results in industry leading EERs

TECHNICAL INFO

Refrigerant: R134a, R1234yf

Application: Low, High Temp

Cooling Capacity:

500-970 BTU/hr (Low Temp)

1800-6000 BTU/hr (High Temp)

147-284 W (Low Temp)

527-1758 W (High Temp)

Voltage Range:

12/24/48 VDC

HG / VHG

The HG is a variable speed, rotary compressor with a direct DC drive. Our customers choose the HG compressor because it eliminates the need to convert DC voltage to AC voltage to drive the compressors. HG is the perfect choice for rooftop AC and rooftop refrigeration units used in recreational vehicles and last-mile delivery. With its light weight, low profile and wide capacity range, the HG reduces overall power consumption, increases battery life and can fit a wide variety of customer applications.

FEATURES & BENEFITS

- High efficiency BLDC motor
- Ready for mobile applications
- Smart controller (voltage, frequency, serial interface) 416cc displacement
- Up to 3kW in HBP and 1.2kW in LBP 424 and 48Vdc, R134a, R1234yf, R404a, R452a

TECHNICAL INFO

Refrigerant:
R404A, R452A, R134A, R1234yf, R513A, R290

Application:
Low Temp, Med Temp, High Temp

Cooling Capacity:
Up to 10k BTU in High Temp
Up to 2931 W

Voltage Range:
24VDC and 48VDC, 40-80Hz

SIERRA

No matter the requirement, the Sierra family of compressors is the solution. Pound for pound, Sierra has the widest operating range and the most capacity of any compressor on the market, so it is no surprise you can find it in hundreds of applications. Sierra is well suited for transport applications such as electric vehicles, trains, buses and aircrafts but is also used in the military, battery cooling and telecommunications industries. By integrating diagnostics into the variable speed drive, the Sierra family of compressors has set the standard for reliability.

FEATURES & BENEFITS

- High-efficiency, high-capacity, BLDC compressor line
- Robust rotary design ideally suited for mobile and transport applications
- Dual compressor configurations for increased capacity range

TECHNICAL INFO

Refrigerant:
R134a, R404A, R-290, R1234yf, R513A

Application:
Low, Med, High Temp

Cooling Capacity:
Up to 10k BTU in High Temp
Up to 2931 W

Voltage Range:
24VDC and 48VDC, 40-80Hz

ALPINE

Alpine brings the best capacity and efficiency to the market, delivering a reliable and compact DC cooling and heat pump solution for **e-mobility, transport refrigeration and last-mile delivery**. The applications include HVAC, heat pump, battery thermal management, and power train component cooling, both for on and off-road electric vehicles. Designed to be the best in class with a brushless DC motor and a wide voltage range up to 850 VDC, offering a light-weight solution with CANBUS communication, IP67 rating and a variety of low-GWP refrigerants.

FEATURES & BENEFITS

- Designed for EV and transport applications
- Light-weight solution, IP67 rating and integrated controller
- CANBUS communication

TECHNICAL INFO

Refrigerant: Low Temp – R452A, R290
High Temp – R134a, R513A, R1234yf

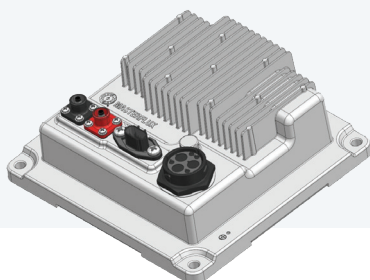
Application:
Low, Med, High Temp/ Heat pump

Cooling Capacity:
Up to 31k BTU in High Temp
Up to 9k Watts

Voltage Range:
400 VDC, 650 VDC and 850 VDC

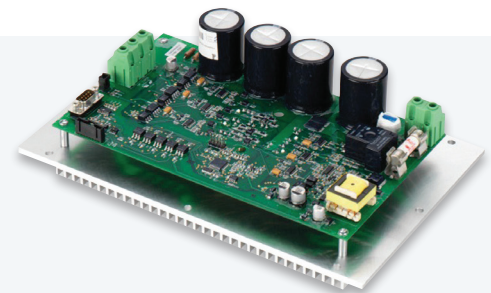
CONTROLLERS

Each Masterflux compressor requires a Masterflux sensorless BLDC motor controller to operate. For each model of compressor, there may be several versions of the controller to choose from. These controllers are specifically tested and optimized for each compressor and ensure optimal performance.



KEY FEATURES

- Compressor initiation and operation
- Variable speed control
- Locked-rotor protection
- Limits power and current draw
- Thermal protection and shutdown of compressor and controller
- Provides diagnostic information
- Low-voltage and high-voltage shutdown



OPTIONAL ACCESSORIES

- Compressor harnesses
- Manual control devices
- Serial and USB diagnostic devices



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